

FloArm Top SL 502

(Formerly known as MYK INDUFLOOR SL 502)

Multi-component, solvent free, Epoxy resin based Self Smoothing floor topping with a thickness of 2.0mm



TECHNICAL DATA SHEET

Product Description

FloArm Top SL 502 is a 100 % solid containing free flowing, four component solvent free system in pre-weighed packing for on-site mixing. The finished floor provides a hard wearing, smooth, glossy, joint free, impervious and easy to clean treated surface. Additionally, it has mild chemical and alkali resistance. The system thickness is approx 2 mm.

FloArm Top SL 502 is a blend of epoxy resin system available in various colors. It is designed for use in a wide range of industrial environments where durable, joint free, low maintenance flooring is required.

Uses

- Engineering & Auto industries
- Clean rooms, Laboratories & Hospitals
- Electronic Handling & Manufacturing unit
- Pharmaceutical – Bulk and Formulation
- Computer assembly units
- IT and other Commercial Buildings
- Explosive industries or Flammable material storage areas

Features and Benefits

- Durable, provides a hard, impact and abrasion resistant floor topping
- Good resistance to wide range of chemicals
- Hygienic seamless floor which is easy to clean
- Available in wide range of colors
- Quick and Easy to apply
- Decreased Friction and static charge formation
- Does not support growth of bacteria and fungus
- Impervious

Application Methodology

Step no.1: Surface Preparation:

The concrete substrate must be sound and of sufficient compressive strength (minimum 20 N/mm²) with a minimum pull off strength of 1.5 N/mm² for a durable and lasting flooring. The substrate must be level, clean, dry and free of all contaminants such as dirt, oil, grease etc. All previous floor coating if any must be mechanically removed to the maximum extent possible. It is acceptable to relay on floor coating that has a firm bond (pull out strength of 1.5 N/mm²).

Concrete substrates must be prepared mechanically using abrasive blast cleaning, scarifying or grinding equipment to remove cement laitance and achieve an open textured surface. Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed. Repairs to the substrate, filling of blowholes/voids and surface leveling must be carried out using appropriate repair product. The concrete or screed substrate has to be primed or leveled in order to achieve an even surface. High spots must be removed by grinding. All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.

Ensure moisture content of the concrete surface is below 4% - no rising moisture according to ASTM D 4263 (Polythene sheet) and above 3°C dew point.

Step no.2: Priming

The concrete surface after proper and thorough surface preparation has to be primed with FloArm Primer 1260 or 1290. The primer is a solvent free resin system. It is designed for better adhesion with the substrate and the flooring system. The primer should be mixed in the given proportions supplied. The entire contents of the hardener should be poured into the base and should be mixed using a low speed drill machine with an attachment for about 3 minutes @ (150-200 RPM) to get a homogeneous mix. Once mixed, the primer should be applied immediately on to the prepared concrete surface. After priming, the surface has to be kept for drying - approximately 8-12 hrs. Depending on the ambient temperature before proceed to lay FloArm Top SL 502.



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Priming for Damp Concrete/Rising moisture:

Normal priming is limited to application below 4% surface moisture in concrete. If the moisture content is more, special primers for damp moist floors have to be applied. MYK arment special primers FloArm Primer 1250 or moisture barrier such as the Cempo® series of products are recommended. Consult the Technical Services team of MYK arment for product specification or guidance

Step no. 3: Product Mixing

The pre-weighed packs of the components - resin, hardener, filler and pigment has to be mixed for 2 to 3 minutes using a low speed electric stirrer (300 -400 rpm) with a spiral shaped stirrer. The components should be mixed in a suitably sized mixing vessel. The pigment should be added to the base and should be stirred for 30seconds till proper dispersion of pigment paste in base happens. The hardener is then added to the base and mixed for about 3 to 4 minutes slowly until an even color, texture is obtained. Add the filler slowly into the mixing container, ensure stirring while pouring. Mix for another 2 – 3 mins till the product is homogeneous.

Important: Do not dump the powder component all at once. Mix till the material is completely homogeneous. Mix only that much quantity that could be finished in the stipulated pot life. We are not recommending part mixing, unless under expert supervision.

Step no.4: Product application

The material once mixed should be used within its specified pot life; the material is poured on to the primed surface and spread evenly to the required thickness with a 2mm 'V' notched steel trowel. Care should be taken not to over work the resin. After spreading, the wet epoxy should be firmly rolled with a spiked nylon roller to help release any entrapped air in the material and assist leveling and removing any tool marks. The rolling should be carried out using a 'back and forth' technique along the same path. An overlap of 50% with adjacent paths is recommended.

Ideal application temperature should be between 23°C to 30°C. Please consult MYK Arment Engineer if the temperatures are different than specified.

Note:

The above information is theoretical and does not allow for any additional material due to surface porosity, surface profile variations in level and wastage etc. It is always recommended to do a field trial prior to large scale application.

Technical Data

Mixed Density	Approx. 1.57 gm/cc
Shore D hardness After 7 Days at 30°C (ASTM D 2240)	60 - 70
Pot Life	Approx.25 Mins @ 30°C Approx.45 Mins @ 20°C
Foot Traffic (ASTM C 722)	24 Hours @ 30°C 48 Hours @ 25°C
Vehicular traffic (ASTM C 722)	72 Hrs. @ 30°C
Abrasion Resistance (IS 1237)	0.35 mm loss
Chemical Resistance: (ASTM C 722 spot)	7 Days @ 30°C
Full Cure (ASTM C 722)	7 days @ 30°C
Compressive strength After 14 days (IS 9162)	> 65N/mm2 @ 30°C
Flexural Strength After 14 days (IS 9162)	>45 N/mm2 @ 30°C
Tensile Strength After 14 days (IS 9162)	>16 N/mm2 @ 30°C
Thermal Resistance - Exposure - Permanent	- Dry heat - +50°C

Physical Properties on clean surface Humidity @ 50% , Temp 30 Deg C	
Gloss at 60 Deg, 1 Day (ASTM D 2457)	70
Skid Resistance (ASTM E303)	57



Flooring & Coatings

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Consumption

8.4 sqm @ 2mm thickness for a pack of 26.5 kgs.
Recommended consumption may vary as per the surface conditions.

Packaging

26.5 kgs composite pack.

Storage and Shelf Life

12 months from date of production if stored properly in cool dry place under shaded area, away from any extreme temperature or direct sunlight.

Health & Safety

FloArm Top SL 502 should be applied with gloves and care should be taken to see that it does not fall on skin or eyes. Splashes on to eyes have to be immediately washed with plenty of clean water and medical advice has to be taken.



TECHNICAL DATA SHEET

Product Categories Available



Legal Note

The information, and, in particular, the recommendations relating to the application and end-use of MYK Arment products, are given in good faith based on MYK Arment current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with MYK Arment's recommendations. In practice, the difference in materials, substrates and actual site conditions are such that no warranty in respect of merchant ability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application & purpose. MYK Arment reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local product data sheet for the product concerned, copies of which will be supplied on request.

MYK Arment Private Limited
(Formerly Known as MYK Schomburg India Pvt.Ltd)
8-2-703/A, 3rd Floor, Leela Gopal Towers, Road No. 12, Banjara Hills, Hyderabad -500 034
Tel: +91 40 6816 0001 | Email: myk@mykarment.com | www.mykarment.com